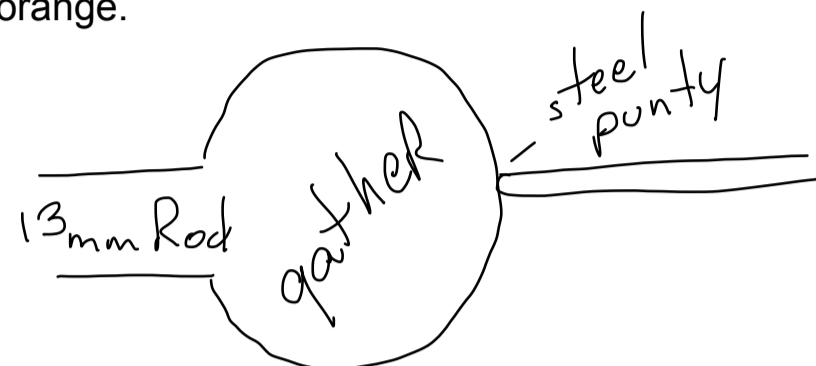


Clear Marble

1. Using an Effetre (8-13mm) clear rod. Carefully heat it up
2. Strip off any scratches
3. Gather up this end to about 2x the diameter of the 13mm rod
4. Round out the gather in a marble mold.

NOTE: The rim or the edge of the marble mold is what rounds out a marble, not down inside the concave circular portion of the marble mold.

5. Let the rounded out gather cool slightly.
6. Using the steel punty heat up the pointed end of the punty to a bright orange.
7. Lightly attach the steel punty 180 deg.'s from the 13mm clear rod.
8. Melt off the 13mm rod from the marble
9. Round out marble
10. Attach a second steel punty on the newly round out marble
11. Remove the first punty.
12. Round out the marble
13. Continue with this until the marble is round



NOTE: using the reflection of a fluorescent light, check the curvature of the marble. And also this will help highlight any chill marks.

