

Annealing Schedule For Soft Glass Marbles

Segment 1

Full Ramp to 950 Deg. F (510 Deg. C) Hold for 12 hours

Note - skip to segment 2 when done making marbles for the day

Segment 2

Full Ramp to 950 Deg. F (510 Deg. C) Hold for 1 hour

Segment 3

200 deg. F (93 deg. C) Ramp down to 700 deg. F (370 deg. C). Hold for 0.00 minutes

Segment 4.

400 deg. F (204 deg. C) ramp down to 150 deg F (65 deg. C) Hold for 0.00 minutes

Segment 5

End