

Bottle Annealing Program

This is the program I use to anneal my cut bottles (from Method 2)

You may need to modify it to fit your kiln and work.

Sometimes (with thin cups) I will speed up segment 2)

Segment	Ramp °F/ hr (°C/Hr)	Temp. °F. (°C)	Hold minutes
1	250 / hr. (120 / hr)	500 (260)	10
2	250 / hr. (120 / hr)	1060. (570)	30
3	150 / hr (66 / hr)	850 (454)	0
4	300 / hr (150 / hr)	300 (150)	Off